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#### **STOTILFIX**

STONE AND TILE ADHESIVE FOR ALL SURFACE

#### **Key Feature**

- SingleComponent- Easy to use, MS Polymer based mighty strength & flexible stone & tile adhesive for external & internal application. No mixing & no wastage.
- Multi substrate cohesion Can paste all types of stones & tiles on any surfaces.
  Shall bond easily to damp surfaces.
- Non-Toxic Low VOC, Isocyanate free Safe for workers, end users & environment.
- Strong & Durable UV resistant & highly elastic, can withstand high external forces and extreme conditions where the substrates are susceptible to drastic expansion and contraction. Can exhibit excellent resistance to moisture, temperature variations and chemicals.
- Quick Grab and Fast Curing Initial grab within 30 minutes of pasting tile & stone and 24-36 hours for obtaining full bond strength.

#### Coverage

Smear the back of the stone or tile with dabs in each corner some parts of centre and ensure to cover at least 20% of the area of each piece.

Recommended thickness of smear to be between 1.5mm to 10mm

#### Working properties at 27°C

| Opentime       | 10 minutes at 25°C |
|----------------|--------------------|
| Hardening Time | 4-6 hours          |

#### Technical data

| Base   | MS Polymer                     |
|--|--------------------------------|
| Consistency                                    | Paste                          |
| Curing System                                  | Moisture Cure                  |
| Hardness                                       | 60+ 5 Shore A                  |
| Specific Gravity                               | 1.50 g/ml                      |
| Maximum Deformation                            | 20%                            |
| Elastic Recovery                               | > 75 %                         |
| Service Temperature                            | -40 °C to +120 °C              |
| Application Temperature                        | +5 to 40 °C                    |
| Tensile Strength                               | 12-16 N/mm²                    |
| Shear Adhesion (dry condition/<br>heat ageing) | 11-13 N/mm²                    |
| Elasticity Modulus 100%                        | 2.30 N/mm²                     |
| Elongation at break                            | 400%                           |
| Fire Rating                                    | A2 (Do not contribute to fire) |



Packaging | Colour | White